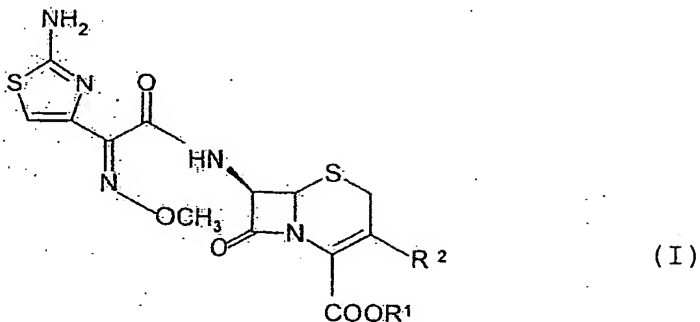


CLAIMS

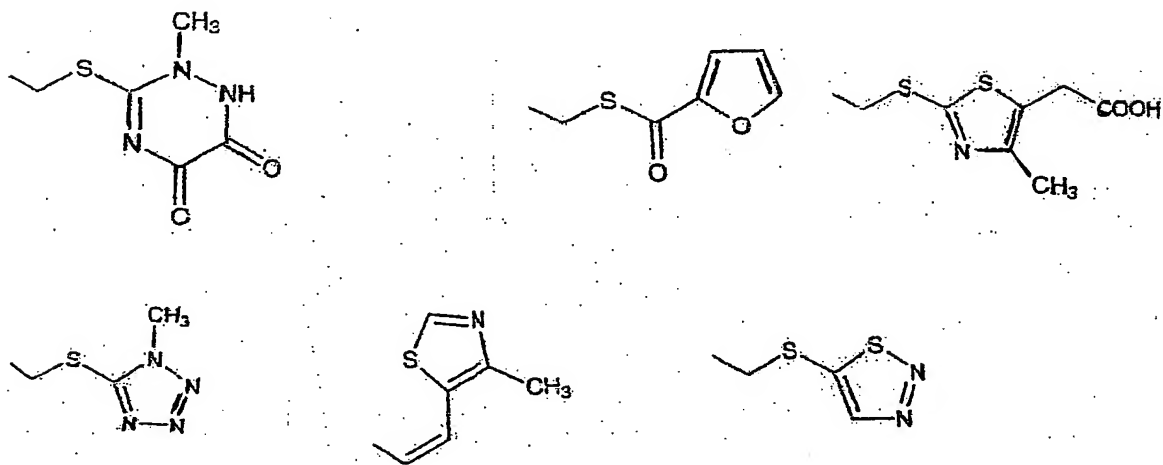
1. A process for preparing a cephalosporin of formula (I)



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in which R^1 is H or Na and R^2 is chosen from the group consisting of H, CH_3 , CH_2OCH_3 , CH_2OCOCH_3 , $CH=CH_2$,

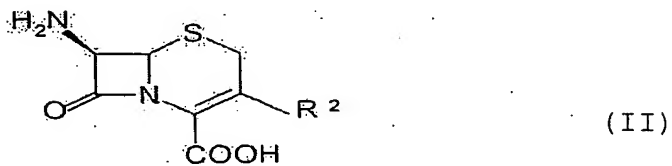
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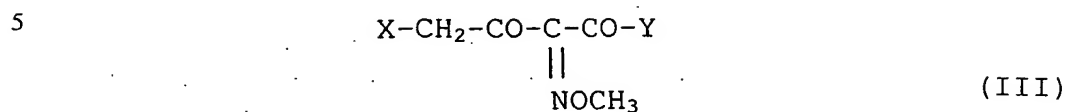
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according to which a compound of formula (II)



in which R^2 has the aforesaid meanings is silylated at the carboxyl to give the corresponding

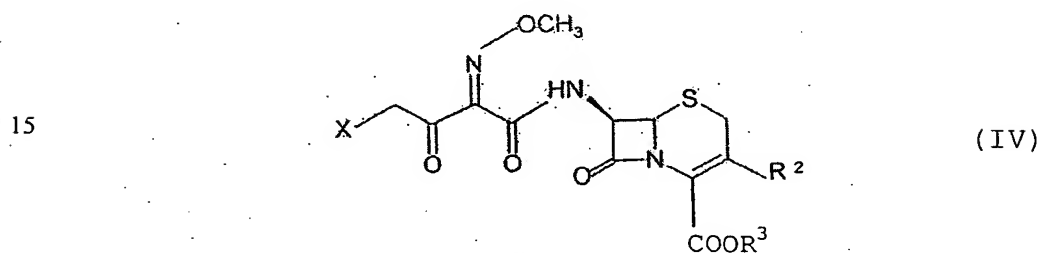
trialkylsilyl-ester which is reacted with a compound of formula (III)



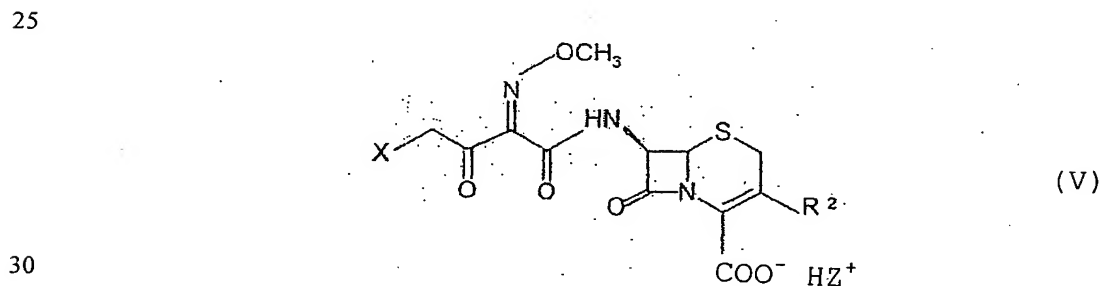
in which X is Cl or Br and Y is Cl, or



to give a cephalosporin of formula (IV)



in which X and R² have the aforesated meanings, and R³ is trialkylsilyl, which is hydrolyzed at pH 7÷7.5 and then treated in a partly aqueous solution with benzathine or a salt thereof, to obtain crystallization of a new cephalosporin of formula (V)



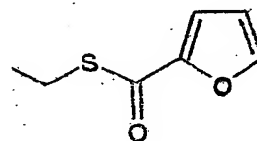
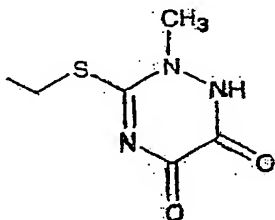
where Z is benzathine, in which the carboxyl is salified by the benzathine, this salt being filtered off, washed with water and reacted in a partly aqueous

solvent with thiourea, to lead to the formation of the 2-(2-aminothiazol-4-yl)-2-methoxyiminoacetic chain and give a solution of the compound of general formula (I) in which R^2 has the aforesaid meanings and R^1 is H, the compound of formula (I) being crystallized from this solution in the form of the sodium salt, of the salt of a pharmaceutically acceptable inorganic acid or of an internal salt.

2. A process according to claim 1, wherein simultaneously with the formation of the 2-(2-aminothiazol-4-yl)-2-methoxyiminoacetic chain, there is the precipitation of benzathine hydrochloride which is filtered off and removed to leave a very pure solution of the compound of general formula (I).

3. A process as claimed in claim 1, wherein a product of formula (I) is obtained in which R^1 is H or Na and R^2 is chosen from the group consisting of H, CH_3 , CH_2OCH_3 , CH_2OCOCH_3 , $CH=CH_2$

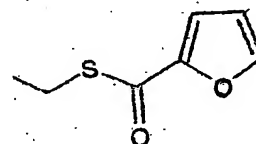
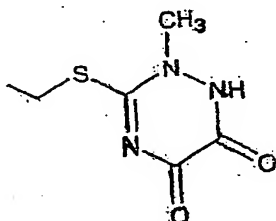
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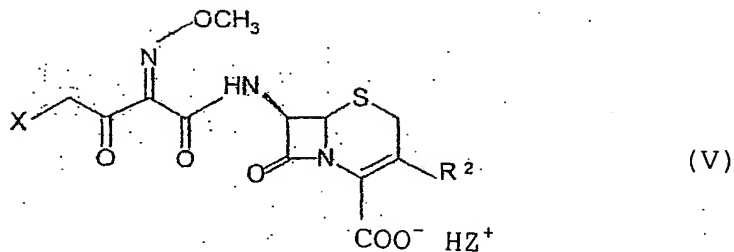
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4. A process as claimed in claim 2, wherein a product of formula (I) is obtained in which R^1 is H or Na and R^2 is chosen from the group consisting of H, CH_3 , CH_2OCH_3 , CH_2OCOCH_3 , $CH=CH_2$

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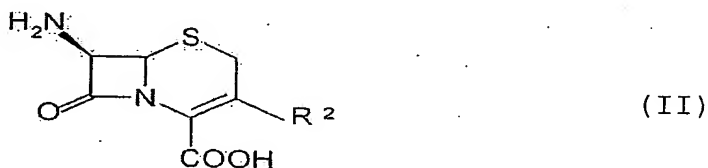


5. The benzathine salt of a cephalosporin of formula (V)

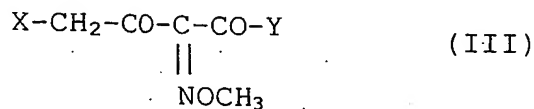


10 where Z, X and R² are as specified in claim 1.

6. A process for preparing the benzathine salt of a cephalosporin of formula (V) of claim 5, according to which a compound of formula (II)

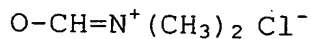


20 in which R² has the aforesaid meanings, is silylated at the carboxyl to give the corresponding trialkylsilyl-ester which is reacted with a compound of formula (III)

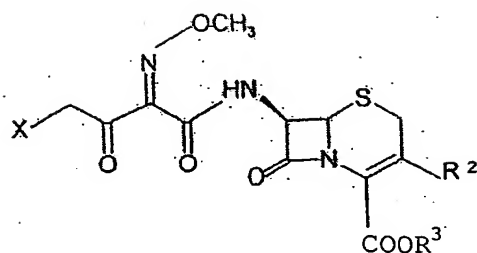


30

in which X is Cl or Br and Y is Cl, or



to give a cephalosporin of formula (IV)



(IV)

5 in which X and R² are as specified in claim 1, and R³
 is trialkylsilyl, which is hydrolyzed at pH 7÷7.5 and
 10 then treated in a partly aqueous solution with
 benzathine or a salt thereof, thus obtaining
 crystallization of a cephalosporin of formula (V) in
 which the carboxyl is salified by the benzathine, this
 salt being filtered off and washed with water.